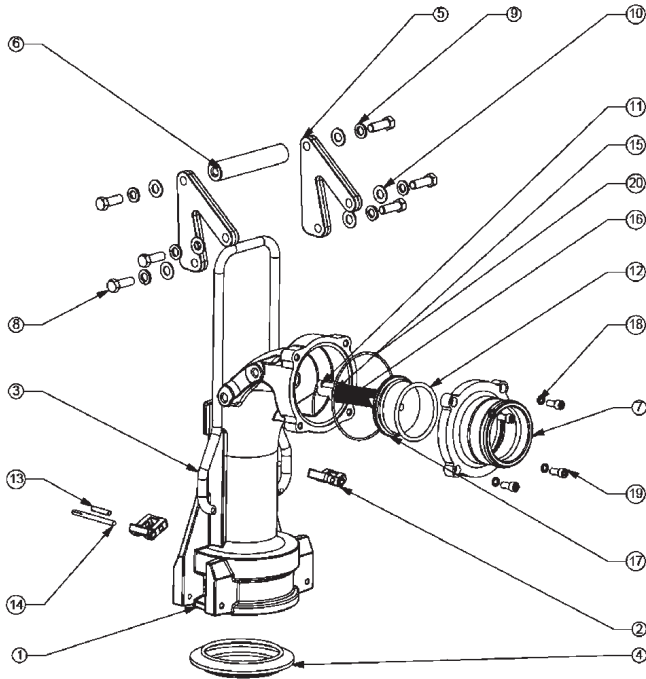


# Fuel Delivery/Vapor Recovery

## VR6100 Series Vapor Elbows

### Bill of Materials

Item #	Description	Part #	Qty
1	body	---	1
2	cam	use kit <b>VR6100CAK</b>	2
3	handle	<b>112138</b>	1
4	seal	<b>112140</b>	1
5	side plate	use kit <b>VR6100SPK</b>	2
6	bar	use kit <b>VR6100SPK</b>	1
7	outlet adapter and O-ring	<b>VR6000-6</b>	1
8	side plate bolt	use kit <b>VR6100SPHK</b>	6
9	side plate lock washer	use kit <b>VR6100SPHK</b>	6
10	side plate flat washer	use kit <b>VR6100SPHK</b>	6
11	poppet bushing	<b>VR6000-3</b>	1
12	FKM poppet seal	<b>O-RING-AS-334</b>	1
13	grooved pin .25X1.25 SS	use kit <b>VR6100CAK</b>	2
14	groove pin .25X3 SS	use kit <b>VR6100CAK</b>	2
15	poppet valve stand off	<b>VR6000-5</b>	1
16	poppet spring	<b>L1110-L2287</b>	1
17	poppet valve	<b>VR6000-4</b>	1
18	outlet lock washer	use kit <b>6000NPHK</b>	4
19	outlet adapter bolt	use kit <b>6000NPHK</b>	4
20	outlet O-ring	<b>110319</b>	1



Petroleum  
Replacement Parts

### Repair Kit

Part #	Description	Includes Item #
<b>VR6100SPHK</b>	replacement bolt and washer kit for side plates	8, 9, 10
<b>VR6100SPK</b>	replacement side plates, bar, bolts and washers kit	5, 6, 8, 9, 10
<b>VR6100CAK</b>	replacement (2) cam and pin kit	2, 13, 14
<b>6000NPHK</b>	adapter hardware kit (4) bolts and lock washers replacement seals	18, 19
<b>112140</b>	replacement seals	4

Product instruction sheets and technical data can be viewed on our website at [dixonbayco.com](http://dixonbayco.com) by selecting the "Resources" menu